

Safer tapping with minimal kickback.

Specially hardened for impact wrench use.

High grade tool steel for high accuracy & long life.

Goldmax low friction titanium coating to stop burr out.

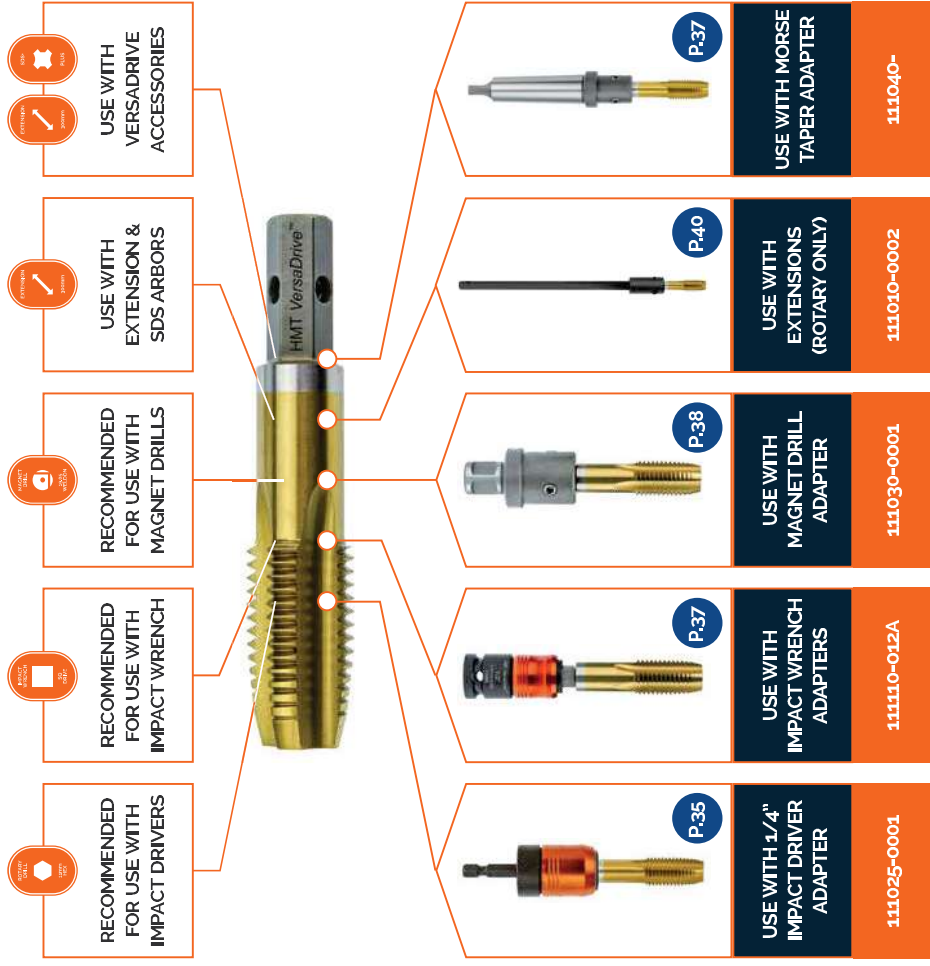
High strength, non-slip shank design.

15X Faster than Hand Tapping.

VersaDrive™ ImpactaTaps perform best when adapted for use with an Impact wrench for Tapping through holes. However, they can also be adapted for use in a reversible Magnet Drill, or radial arm tapping machines.



15X FASTER THAN HAND TAPPING



Metric Coarse Thread

Part No	M Thread Size & Pitch	L mm	H mm	Shank mm	Tap Hole Size (Metric Coarse thread)
308010-0050	M5 x 0.80	55	18	11.0	4.2mm
308010-0060	M6 x 1.00	55	20	11.0	5.0mm
308010-0080	M8 x 1.25	60	22	11.0	6.8mm
308010-0100	M10 x 1.50	70	24	11.0	8.5mm
308010-0120	M12 x 1.75	80	29	11.0	10.2mm
308010-0140	M14 x 2.00	90	32	11.0	12.0mm
308010-0160	M16 x 2.00	90	32	11.0	14.0mm
308010-0200	M20 x 2.50	100	37	11.0	17.5mm
308010-0240	M24 x 3.00	110	45	11.0	21.0mm
308010-0270 *	M27 x 3.00	130	48	11.0	24.0mm
308010-0300	M30 x 3.50	130	48	11.0	26.5mm

SET 1.



SET 2.



Impactatap® Sets

Part No	Contents
308010-SET1	5 piece Set contains: M6, M8, M10, M12, M16 VersaDrive ImpactaTaps
308010-SET2	4 piece Set contains: M12, M16, M20, M24 VersaDrive ImpactaTaps



FOLLOW THE QR CODE FOR VIDEO & MORE INFORMATION



UNC ImpactaTap Sets available from stock

Part No	M Thread Size & Pitch	L mm	I1 mm	Shank mm	Tap Hole Size
308050-0010	1/4 x 20 UNC	58	20	11.0	5.1mm
308050-0020	5/16 x 18 UNC	60	22	11.0	6.8mm
308050-0030	3/8 x 16 UNC	70	24	11.0	8mm
308050-0040	1/2 x 13 UNC	80	29	11.0	10.8mm
308050-0050	5/8 x 11 UNC	90	32	11.0	13.5mm
308050-0060	3/4 x 10 UNC	100	37	11.0	16.5mm
308050-0065 *	7/8 x 9 UNC	105	40	11.0	18mm
308050-0070	1 x 8 UNC	110	45	11.0	22.25mm



Spiral Point Taps for fast chip ejection in through holes.

Part No	M Thread Size & Pitch	L mm	I1 mm	I2 mm	Shank mm	Tap Hole Size
308015-0080	M8 x 1.25	140	45	112	11.0	6.8mm
308015-0100	M10 x 1.50	155	50	127	11.0	8.5mm
308015-0120	M12 x 1.75	180	55	132	11.0	10.2mm
308015-0160	M16 x 2.0	200	65	172	11.0	14.0mm
308015-0200	M20 x 2.5	230	70	202	11.0	17.5mm
308015-0240	M24 x 3.0	260	75	232	11.0	21.0mm

Available Q2 2019



Used for tapping holes used with Galvanised Fixings

Part No	M Thread Size & Pitch	L mm	I1 mm	Shank mm	Tap Hole Size (Metric Coarse thread)
308020-0050	M5 x 0.80 (+ 0.015")	55	18	11.0	4.2
308020-0060	M6 x 1.00 (+ 0.015")	55	20	11.0	5.0
308020-0080	M8 x 1.25 (+ 0.015")	60	22	11.0	6.8
308020-0100	M10 x 1.50 (+ 0.015")	70	24	11.0	8.5
308020-0120	M12 x 1.75 (+ 0.015")	80	29	11.0	10.2
308020-0160	M16 x 2.00 (+ 0.015")	90	32	11.0	14.0
308020-0200	M20 x 2.50 (+ 0.015")	100	37	11.0	17.5
308020-0240	M24 x 3.00 (+ 0.015")	110	45	11.0	21.0
308020-0300 *	M30 x 3.50 (+ 0.015")	130	48	11.0	26.5





Part No	M Thread Size & Pitch	L mm	I1 mm	Shank mm	Tap Hole Size
308070-0010 *	1/8 x 28 BSP	70	24	11.0	8.8mm
308070-0020	1/4 x 19 BSP	90	32	11.0	11.8mm
308070-0030	3/8 x 19 BSP	90	32	11.0	15.25mm
308070-0040	1/2 x 14 BSP	100	37	11.0	19mm
308070-0050	5/8 x 14 BSP	100	37	11.0	21mm
308070-0060	3/4 x 14 BSP	100	37	11.0	24.5mm
308070-0070 *	1 x 11 BSP	110	45	11.0	30.75mm

ImpactaTap® BSW Thread



Part No	M Thread Size & Pitch	L mm	I1 mm	Shank mm	Tap Hole Size
308060-0010 *	1/4 x 20 BSW	58	20	11.0	5.1mm
308060-0015 *	5/16 x 18 BSW	60	22	11.0	6.5mm
308060-0020	3/8 x 16 BSW	70	24	11.0	7.9mm
308060-0030 *	1/2 x 12 BSW	80	29	11.0	10.5mm
308060-0040 *	5/8 x 11 BSW	90	32	11.0	13.5mm
308060-0050 *	3/4 x 10 BSW	100	37	11.0	16.25mm
308060-0060 *	1 x 8 BSW	110	45	11.0	22mm



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Part No	M Thread Size & Pitch	L mm	I1 mm	Shank mm	Tap Hole Size
309010-0060	M6 x 1.00	58	20	11.0	5.0mm
309010-0080	M8 x 1.25	60	22	11.0	6.8mm
309010-0100	M10 x 1.50	70	24	11.0	8.5mm
309010-0120	M12 x 1.75	80	29	11.0	10.2mm
309010-0160	M16 x 2.00	90	32	11.0	14.0mm
309010-0200	M20 x 2.50	100	37	11.0	17.5mm
309010-0240	M24 x 3.00	110	45	11.0	21.0mm
309010-0300	M30 x 3.50	130	48	11.0	26.5mm

VersaDrive Spiral Flute Taps - UNC Thread



Available Q2 2019

Part No	M Thread Size & Pitch	L mm	I1 mm	Shank mm	Tap Hole Size
309020-0010	1/4 x 20 UNC	58	20	11.0	5.1mm
309020-0020	5/16 x 18 UNC	60	22	11.0	6.6mm
309020-0030	3/8 x 16 UNC	70	24	11.0	8mm
309020-0040	1/2 x 13 UNC	80	29	11.0	10.8mm
309020-0050	5/8 x 11 UNC	90	32	11.0	13.5mm
309020-0060	3/4 x 10 UNC	100	37	11.0	16.5mm
309020-0065	7/8 x 9 UNC	105	40	11.0	18mm
309020-0070	1 x 8 UNC	110	45	11.0	22.25mm
309020-0110	1-1/4 x 7 UNC	128	41	11.0	28.17mm