



SAFETY DATA SHEET

BioCut Cutting & Drilling Paste

According to Regulation (EC) No 1907/2006, Annex II, as amended. Commission Regulation (EU) No 2015/830 of 28 May 2015.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name BioCut Cutting & Drilling Paste

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Grease.

Uses advised against No specific uses advised against are identified.

1.3. Details of the supplier of the safety data sheet

Supplier HoleMaker Technology
Bridge House
Pattenden Lane
Marden
Kent
TN12 9QJ
03330 110 382
sales@holemaker-technology.com

1.4. Emergency telephone number

Emergency telephone 03330 110 382

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Not Classified

Environmental hazards Not Classified

2.2. Label elements

Hazard statements NC Not Classified

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

BioCut Cutting & Drilling Paste

Rape oil, oxidized		30-60%
CAS number: 95193-59-2	EC number: 305-871-3	REACH registration number: 01-2119491309-30-XXXX
Classification Not Classified		
Fatty acids, C16-18 and C18-unsatd., Me esters		10-30%
CAS number: 67762-38-3	EC number: 267-015-4	REACH registration number: 01-2119471664-32-0125
Classification Not Classified		

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.
Inhalation	No specific recommendations. If throat irritation or coughing persists, proceed as follows. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if any discomfort continues.
Ingestion	No specific recommendations. If throat irritation or coughing persists, proceed as follows. Rinse mouth. Get medical attention if any discomfort continues.
Skin contact	No specific recommendations. Rinse with water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Rinse with water. Get medical attention if any discomfort continues.
Protection of first aiders	Use protective equipment appropriate for surrounding materials.

4.2. Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	No specific symptoms known. May cause discomfort if swallowed.
Skin contact	Prolonged contact may cause dryness of the skin.
Eye contact	No specific symptoms known. May be slightly irritating to eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
Specific treatments	No special treatment required.

SECTION 5: Firefighting measures

5.1. Extinguishing media

BioCut Cutting & Drilling Paste

Suitable extinguishing media The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards None known.

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions No specific recommendations. For personal protection, see Section 8.

6.2. Environmental precautions

Environmental precautions Avoid discharge into drains or watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Reuse or recycle products wherever possible. Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dispose of contents/container in accordance with national regulations.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). No specific recommendations.

Storage class Unspecified storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

BioCut Cutting & Drilling Paste

Rape oil, oxidized (CAS: 95193-59-2)

DNEL Workers - Inhalation; Long term systemic effects: 49 mg/m³
Workers - Dermal; Long term systemic effects: 69.4 mg/kg/day

PNEC - STP; 10 mg/l

Fatty acids, C16-18 and C18-unsatd., Me esters (CAS: 67762-38-3)

DNEL Workers - Dermal; Long term systemic effects: 10 mg/kg/day
Workers - Inhalation; Long term systemic effects: 6.96 mg/m³

PNEC - Fresh water; 2.504 mg/l
- marine water; 0.2504 mg/l
- Intermittent release; 25.04 mg/l
- STP; 520 mg/l

8.2. Exposure controls

Appropriate engineering controls	No specific ventilation requirements.
Eye/face protection	No specific eye protection required during normal use. Large Spillages: Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible.
Hand protection	No specific hand protection recommended. Large Spillages: Wear protective gloves.
Hygiene measures	Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.
Respiratory protection	No specific recommendations. Provide adequate ventilation. Large Spillages: If ventilation is inadequate, suitable respiratory protection must be worn.
Environmental exposure controls	Not regarded as dangerous for the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Paste.
Colour	Amber.
Odour	Characteristic.
Flash point	> 200°C Cleveland open cup.
Solubility(ies)	Insoluble in water.

9.2. Other information

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity See the other subsections of this section for further details.

10.2. Chemical stability

Stability Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions

BioCut Cutting & Drilling Paste

Possibility of hazardous reactions No potentially hazardous reactions known.

10.4. Conditions to avoid

Conditions to avoid There are no known conditions that are likely to result in a hazardous situation.

10.5. Incompatible materials

Materials to avoid No specific material or group of materials is likely to react with the product to produce a hazardous situation.

10.6. Hazardous decomposition products

Hazardous decomposition products Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects Not regarded as a health hazard under current legislation.

Acute toxicity - oral

Notes (oral LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity

None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

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STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.
<u>Aspiration hazard</u>	
Aspiration hazard	Not relevant. Solid.
General information	No specific health hazards known. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	No specific symptoms known. May cause discomfort if swallowed.
Skin contact	Prolonged contact may cause dryness of the skin.
Eye contact	No specific symptoms known. May be slightly irritating to eyes.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.

SECTION 12: Ecological information

Ecotoxicity Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

12.1. Toxicity

Toxicity Based on available data the classification criteria are not met.

12.2. Persistence and degradability

Persistence and degradability The degradability of the product is not known.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

12.4. Mobility in soil

Mobility No data available.

12.5. Results of PBT and vPvB assessment

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way.

Disposal methods Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste packaging should be collected for reuse or recycling. Incineration or landfill should only be considered when recycling is not feasible. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of the local water authority.

SECTION 14: Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

BioCut Cutting & Drilling Paste

14.1. UN number

Not applicable.

14.2. UN proper shipping name

Not applicable.

14.3. Transport hazard class(es)

No transport warning sign required.

14.4. Packing group

Not applicable.

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

**Annex II of MARPOL 73/78
and the IBC Code**

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Health and Safety at Work etc. Act 1974 (as amended).

The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].

EH40/2005 Workplace exposure limits.

EU legislation

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).

Commission Regulation (EU) No 2015/830 of 28 May 2015.

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

SECTION 16: Other information

BioCut Cutting & Drilling Paste

Abbreviations and acronyms used in the safety data sheet	ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways. RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail. IATA: International Air Transport Association. ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air. IMDG: International Maritime Dangerous Goods. CAS: Chemical Abstracts Service. ATE: Acute Toxicity Estimate. LC ₅₀ : Lethal Concentration to 50 % of a test population. LD ₅₀ : Lethal Dose to 50% of a test population (Median Lethal Dose). EC ₅₀ : 50% of maximal Effective Concentration. PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative.
Training advice	Only trained personnel should use this material.
Revision date	29/11/2017
Revision	4
Supersedes date	15/08/2017
SDS number	5480

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